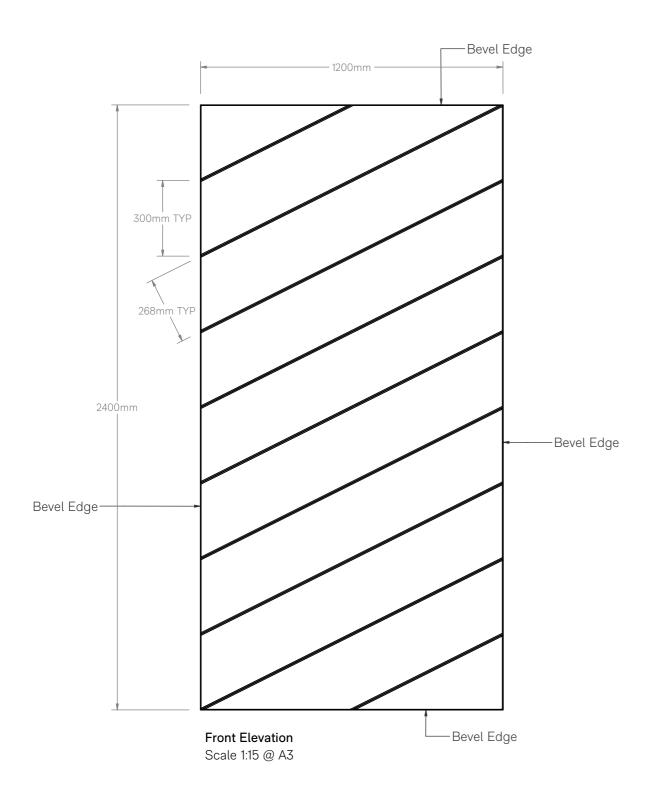
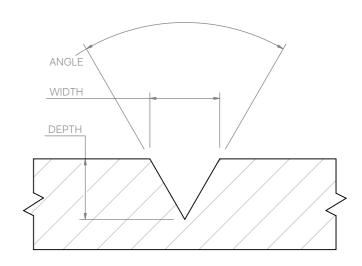


Groove Detail Scale 2:1 @ A3

		ANGLE (deg)			
		12	30	60	90
	1				
	2			2.4	4.1
	3			3.6	6.2
	4			4.8	8.3
DEPTH (mm)	5		2.9	6.0	10.4
	6		3.4	7.2	12.4
	7		4.0	8.4	14.5
	8		4.6	9.6	16.6
	9		5.2	10.8	18.6
	10		5.7	12.0	20.7
	11	2.3	6.3	13.2	22.8
		WIDTH			



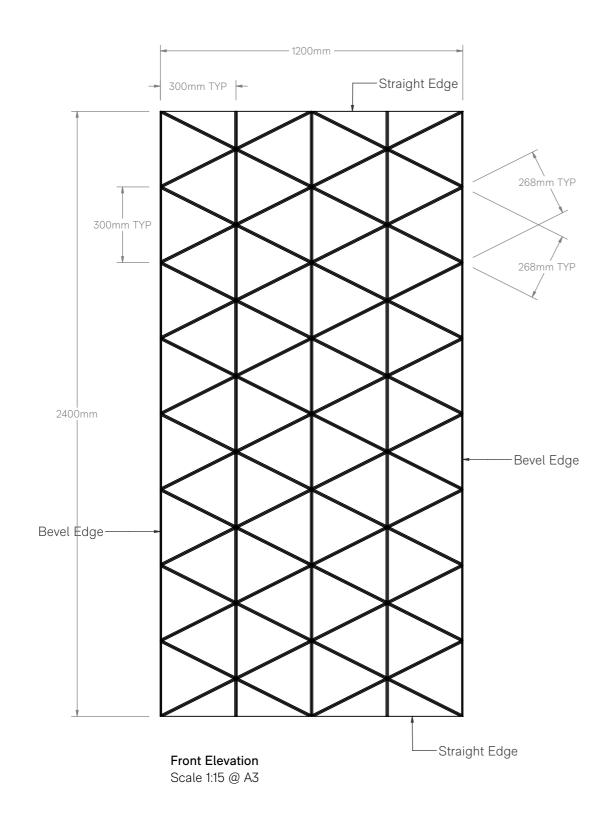


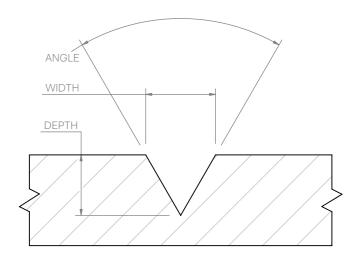


Groove Detail Scale 2:1 @ A3

		ANGLE (deg)				
		12	30	60	90	
	1					
	2			2.4	4.1	
	3			3.6	6.2	
	4			4.8	8.3	
DEPTH (mm)	5		2.9	6.0	10.4	
	6		3.4	7.2	12.4	
	7		4.0	8.4	14.5	
	8		4.6	9.6	16.6	
	9		5.2	10.8	18.6	
	10		5.7	12.0	20.7	
	11	2.3	6.3	13.2	22.8	
		WIDTH				



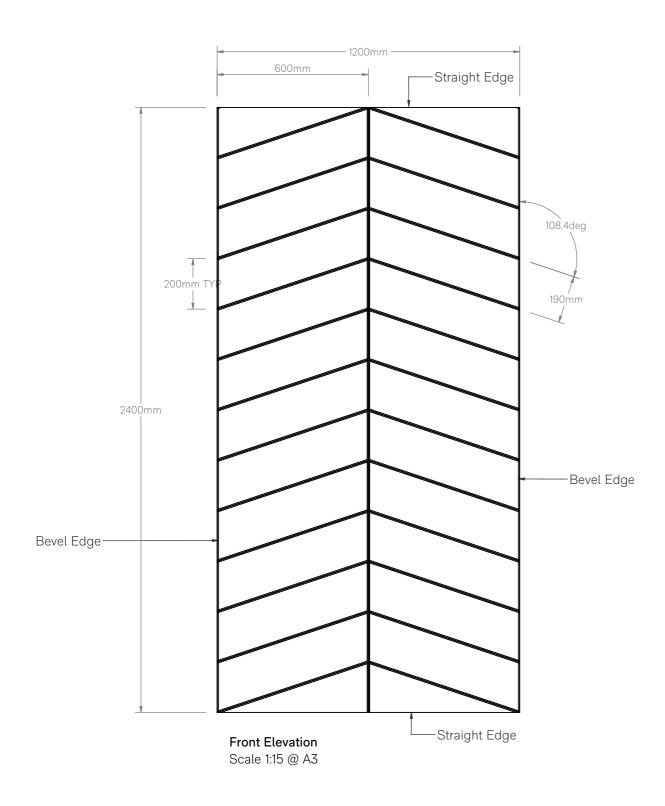


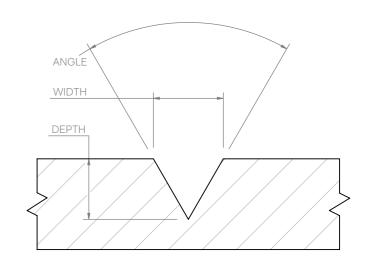


Groove Detail Scale 2:1 @ A3

		ANGLE (deg)				
		12	30	60	90	
	1					
	2			2.4	4.1	
	3			3.6	6.2	
DEPTH (mm)	4			4.8	8.3	
	5		2.9	6.0	10.4	
	6		3.4	7.2	12.4	
	7		4.0	8.4	14.5	
	8		4.6	9.6	16.6	
	9		5.2	10.8	18.6	
	10		5.7	12.0	20.7	
	11	2.3	6.3	13.2	22.8	
		WIDTH				



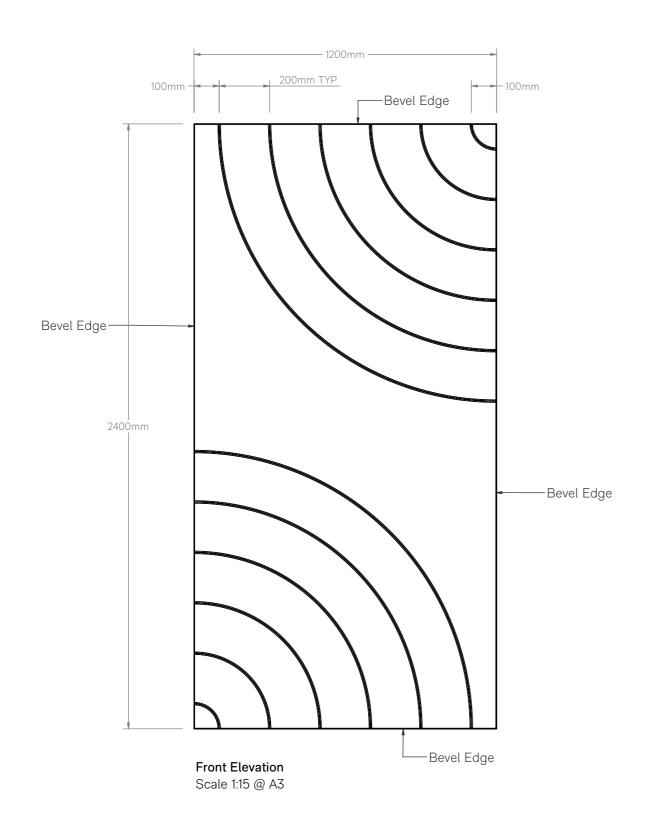


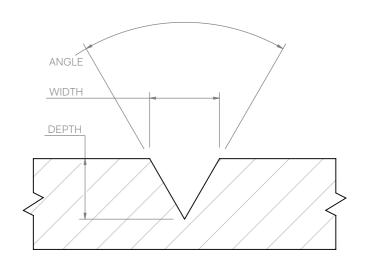


Groove Detail Scale 2:1 @ A3

		ANGLE (deg)				
		12	30	60	90	
	1					
	2			2.4	4.1	
	3			3.6	6.2	
DEPTH (mm)	4			4.8	8.3	
	5		2.9	6.0	10.4	
	6		3.4	7.2	12.4	
	7		4.0	8.4	14.5	
	8		4.6	9.6	16.6	
	9		5.2	10.8	18.6	
	10		5.7	12.0	20.7	
	11	2.3	6.3	13.2	22.8	
		WIDTH				







Groove Detail Scale 2:1 @ A3

UNLESS OTHERWISE SPECIFIED ALL VEE GROOVES TO BE 30 DEG, AT 8mm DEEP. AS HIGHLIGHTED ON TABLE

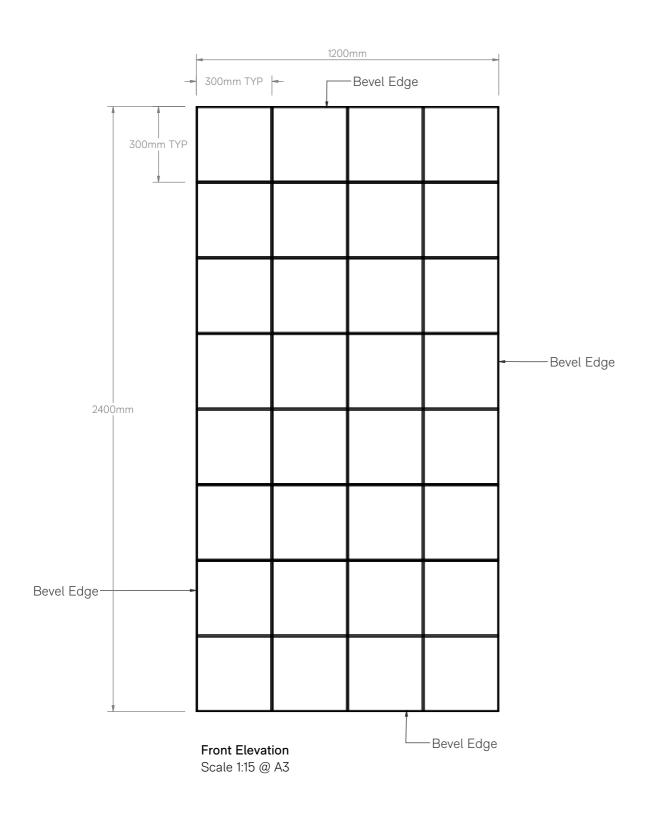
		ANGLE (deg)				
		12	30	60	90	
	1					
	2			2.4	4.1	
	3			3.6	6.2	
	4			4.8	8.3	
	5		2.9	6.0	10.4	
DEPTH (mm)	6		3.4	7.2	12.4	
(,	7		4.0	8.4	14.5	
	8		4.6	9.6	16.6	
	9		5.2	10.8	18.6	
	10		5.7	12.0	20.7	
	11	2.3	6.3	13.2	22.8	
		WIDTH				

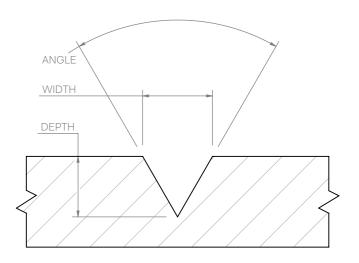
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Groove Detail Scale 2:1 @ A3

		ANGLE (deg)				
		12	30	60	90	
	1					
	2			2.4	4.1	
	3			3.6	6.2	
	4			4.8	8.3	
DEPTH (mm)	5		2.9	6.0	10.4	
	6		3.4	7.2	12.4	
	7		4.0	8.4	14.5	
	8		4.6	9.6	16.6	
	9		5.2	10.8	18.6	
	10		5.7	12.0	20.7	
	11	2.3	6.3	13.2	22.8	
		WIDTH				